

## Receiving Report

Date:

10/6/21

Batch No:

M114993

Supplier:

MAGNA

Dart P/O:

12063

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

GO

Production/Admin:

Date

10/6/23

Location

Received/Costing

Initial

CZ

June 23, 2010 1:16:21 PM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO12063 Receipt Dates from 6/23/10 to 6/23/10 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

[illegible]



# Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



## PACKING LIST

Page 1 of 1

I028727

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7



### SPECIAL INSTRUCTIONS

\*\*\*\*STOCK\*\*\*\*

Contact: CHANTAL LAVOIE

Ship Terms: PREPAID

MTR:Y

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		MAGNA SALES	(613) 632-5200	(613) 632-1053	12063	
Sales Order	Terms		Ship Via	Date Ordered	Date Required	Date Shipped
W031256	NET 30 DAYS		NIR:R-557065-1	06/14/10	06/21/10	06/21/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM FLATS AFL 6061 T6 3/4" x 1-1/2" x R/L			1
1		PC	20' 26 LB / 1 PC AFL 6061 T6 1" x 2-1/2" x R/L	L035389	8646	1
			20' 59 LB / 1 PC	L035390	8646	1
4		PC	ALUMINUM SHEET ASH 6061 T6 .050" x 48" x 96"			4
			92 LB / 4 PC	L037272	1615261	4
1		PC	ALUMINUM SQUARE BAR ASQ 6061 T6 3/4" x R/L			1
			20' 14 LB / 1 PC	L034512	8545	1
Bundles: 1			Skids: 1			
Approx Weight:					191 LB	

Received by: \_\_\_\_\_

Date: \_\_\_\_\_

Signature: \_\_\_\_\_



## CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit conformément au manuel d'assurance qualité d'EXTRUDEX ALUMINIUM (QUÉBEC) S.E.C., selon les normes  
AMS-QQ-A-200/8

NOM DU CLIENT : MAGNA STAINLESS INC  
VOTRE NO DE COMMANDE : 8488  
NOTRE NO DE COMMANDE : 64049-03  
NO DE FILIERE : SO-11569  
DESCRIPTION : FLAT 1.5 x .750  
ALLIAGE : 6061  
TREMPAGE : T6  
NO DE COULÉE : 8646

*S. 1206123*

SIGNATURE: 

EXTRUSIONS D'ALUMINIUM, PEINTURE ET FABRICATION

6/22/2010

# Chemical Composition By CastNum/Supplier

Properties

Cast Number 8646

Alloy

6061

Alloy Type

P

Diameter

213

Chemical Composition

S

0.56

Fe

0.23

Si

0.19

Mn

0.07

Mg

0.82

Notes

Supplier's

Cast Number

Date Added 12/11/2008

2 Received

2 Items Specified

1 Item Not Specified

2000

Sample

Part Number

Part Name

Lot Number

Mode  
☐ View  
☐ Edit  
☐ Add  
☐ Change  
☐ Delete

Display

Date

Print from

NO. 4151 P.P. 1/31/05

SHIPPING

01/2 Jan. 25. 2010 10:37 AM 521168

# EXTRUDEX Aluminum

## Tensile Properties of Metals (ASTM-B557)

Test Date 22-Jan-10

Customer MAGNA STAIN

Die No. SA-150

22-Jan-10

Report No. 2107

Operator LUN

Client Info:

Phone:  
FAX:

Gage Length 2

Load Cell Capacity (Lbs) 20000

Preload Value (Lbs) 30

Cross Head Speed (inches/min) 0.5

Notes 6061 T6 W.Q.

Test No	Spec ID	Width	Thickness	Area (sq.in.)	Ultimate (lbs)	Ultimate (Kpsi)	Yield (lbs)	Yield (Kpsi)	Total Elong. (%)	Rockwell 'P' (1)	Rockwell 'F' (2)	Rockwell 'F' (3)
2097	SA-150	0.493	0.209	0.1030	4,382	42.3	3,775	36.6	15.0	86.5	87.1	88.0

1/3  
Barry Martin  
FAXE LE 25 JAN. 2010 514-339-1105  
Lixue Zhang



## CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit conformément au manuel d'assurance qualité d'EXTRUDEX ALUMINIUM (QUÉBEC) S.E.C., selon les normes  
AMS-QQ-A-200/8

NOM DU CLIENT : MAGNA STAINLESS INC  
VOTRE NO DE COMMANDE : 8488  
NOTRE NO DE COMMANDE : 64049-04  
NO DE FILIERE : SO-11569  
DESCRIPTION : FLAT 2 1/2 x 1  
ALLIAGE : 6061  
TREMPAGE : T6  
NO DE COULÉE : 8646

8/10/06/23

SIGNATURE :

EXTRUSIONS D'ALUMINIUM, PEINTURE ET FABRICATION

6/22/2010

770, CHEMIN OLIVIER, SAINT-NICOLAS, (QUÉBEC) G7A 2N2  
TÉL.: (418) 831-4444 FAX: (418) 831-7400 INWATT: 1-800-704-4244 COURRIEL: extrudex@extrudex.ca  
400/3004

06/22/2010 MAR 17:00 FAX 418 831 7400 Extrudex Québec S.E.C.

# Chemical Composition By CastNum/Supplier

## Properties

Cast Number	8646	Supplier	2000	Date Entered	12/11/2009
Alloy	6061	Drop Number		% Recycled	
AlloyType	P	Date Cast		<input type="checkbox"/> Passes Specifications	
Diameter	213	Alloy Variant		<input type="checkbox"/> Inactive (not in inventory)	

## Mode

- ☐ Inquire
- ☐ Change
- ☐ Add
- ☐ Delete
- ☒ View

1 of 1

◀ ▶

Show All

Done

Import from  
File

## Chemical Composition

Si	=	▼	0.56	Cr	=	▼	0.05	V	=	▼	0	Sn	=	▼	0
Fe	=	▼	0.23	Ni	=	▼	0	B	=	▼	0	Sr	=	▼	0
Cu	=	▼	0.19	Zn	=	▼	0.02	Zr	=	▼	0	Co	=	▼	0
Mn	=	▼	0.07	Ti	=	▼	0.02	Bi	=	▼	0	Al	=	▼	0
Mg	=	▼	0.82	Ga	=	▼	0	Pb	=	▼	0	Other	=	▼	0

## Notes

Supplier's Note

Extruder's Note



N9.4314 P. 4/4

# EXTRUDEX Aluminum

## Tensile Properties of Metals (ASTM-B557)

Test Date 26-Jan-10

Customer MAGNA STAINLESS

Die No. SO-11569

26-Jan-10

Report No. 2202

Operator FLOR

Client Info:

Phone:

FAX:

Gage Length 2

Load Cell Capacity (Lbs) 20000

Precall Value (Lbs) 30

Cross Head Speed (inches/min) 0.5

Notes MAGNA STAINLESS, SO-11569, 6061/T6, W.Q.

Test No	Spec ID	Width	Thickness	Area (sq. in.)	Ultimate (lbs)	Ultimate (Kpsi)	Yield (lbs)	Yield (Kpsi)	Total Elong. (%)	Rockwell 'F' (1)	Rockwell 'F' (2)	Rockwell 'F' (3)
2194	SO-11569	0.503	0.221	0.1112	4,763	42.8	3,782	33.8	17.6	87.4	87.9	85.7

FAXÉ LE 27 JAN 2010 4/4

01/26/2010 15:01

9056521168

SHIPPING

PAGE 05/08

Jan. 27. 2010 9:35AM

EXTRUDEX Aluminum 411 Christie Road, Woodbridge, Ontario L4L 8N4

Pg 1

tel (416)745-4444 fax (416)745-0925

V/0080230171

DATE : 2007-04-03

PROD. REF. : 0000216290/002

NRBST : 01946/02

PAGE : 1/ 2

INSPECTION CERTIFICATE

CUSTOMER : ALERIS ALUMINUM US SALES INC.

0009367

C1583

**Aleris**  
Europe

Aleris Aluminum Duffel BVBA  
A. Stocletlaan 87, 2570 Duffel - Belgium

YOUR ORDER NUMBER :  
CUR ORDER NUMBER :  
DOCUMENT NUMBER :

DESCRIPTION : ALU SHEETS (STENC) AA 6061-T6 AMS-QQA 250/11 AMS 4027M ASTM B209-04  
DIMENSIONS : 96" X 48" X .05"  
ARTICLE NO. :

CAST  
NUMBER

CHEMICAL COMPOSITION (%)

MIN	SI	FE	CU	MN	MG	CR	TI	ZN
MAX	0,40		0,15		0,8	0,04		
	0,8	0,7	0,40	0,15	1,2	0,35	0,15	0,25
	0,65	0,4	0,21	0,10	1,1	0,16	0,02	0,02

OTHERS : EACH  
TOTAL :

MIN  
MIN 0,05 MAX  
0,15 MAX

8/10/06/21

MECHANICAL PROPERTIES

(T) = TRANSVERSAL (L) = LONGITUDINAL  
1 N/MM2 = 1 MPA = 0,1 HBAR = 0,102 KG/MM2 = 0,145 KSI  
/A = REAR END /M = MIDDLE /V = FRONT END /O = RANDOM SAMPLING

MIN	RM	RP02	A
MAX	KSI	KSI	%
	42	35	10
/A	48	40	15
/M	48	40	15
/V	48	40	15

Aleris Aluminum Duffel BVBA

V/0080230171

DATE : 2007-04-03

PROD. REF. : 0000216290/002

NRBST : 01946/02

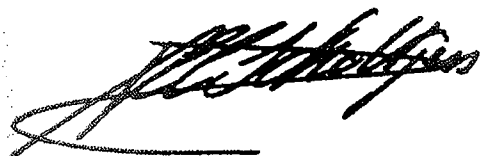
PAGE : 2/ 2

**Aleris**  
Europe

Aleris Aluminum Duffel BVBA  
A. Sociëteit 87, 2570 Duffel - Belgium

SOLUTION HEAT TREATMENT COIL NUMBER  
001 STENCILLING : WEEK 10 / YEAR 2007

HEAD OF LABORATORY,  
XAVIER SCHELTJENS



Aleris Aluminum Duffel BVBA





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO12063

Purchase Order Date 6/10/10

PO Print Date 6/16/10

Page Number 1 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

REVISED

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B0.750X00.750	6061-T6 Bar .750 x .750	6/14/10 Yes	20.00 f	Yours ppd	\$1.2675	\$25.35
Special Inst:			MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER: QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/ 4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				
2	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	6/14/10 Yes	20.00 f	Yours ppd	\$2.5350	\$50.70
Special Inst:			AS ABOVE				
3	M6061T6B1.000X02.500	6061-T6 Bar 1.00 x 2.50	6/14/10 Yes	20.00 f	Yours ppd	\$5.7225	\$114.45
Special Inst:			AS ABOVE				
5	M6061T6S.050	6061-T6 .050 Sheet	6/14/10 Yes	128.00 sf	Yours ppd	\$2.8750	\$368.00

6/16/10



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO12063

Purchase Order Date 6/10/10

PO Print Date 6/16/10

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB

Special Inst: MATERIAL: 6061-T6/T62  
ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-  
250/11 OR  
AMS 4025 OR AMS 4027 OR ASTM  
B209

PO Total:

\$558.50

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 2

Change Date: 6/16/10